



**RIVA RACING**  
PERFORMANCE PRODUCTS & ACCESSORIES

## Free Flow Exhaust Kit

RY16210



### Applications:

All 2025 & Newer Yamaha JetBlaster Models

### Approximate Installation Time:

2.5 hours

### GET THE LATEST UPDATES!

Prior to installation, go to the RIVA Racing online Instruction Library to download the latest version of these instructions:

<https://rivaracing.com/instructions>

### Recommended Specialty Tools:

Part #

N/A

### Required Materials:

Part #

N/A



**RIVA RACING**  
PERFORMANCE PRODUCTS & ACCESSORIES

### Free Flow Exhaust Kit

*RY16210*

### **COMPONENT LIST**

| <u>ITEM</u> | <u>DESCRIPTION</u>     | <u>RIVA PART #</u> | <u>QTY</u> | <u>NOTES</u> |
|-------------|------------------------|--------------------|------------|--------------|
| A           | Free Flow Exhaust Tube |                    | 1          |              |
| B           | Silicone Coupler       |                    | 1          |              |
| C           | Hose Clamp (#44)       |                    | 3          |              |

Your kit was inspected and verified before being carefully packaged by our staff. Please check package contents before beginning assembly. If you have a question about missing or damaged items please contact RIVA Technical Support directly at (954) 247-0705 or by e-mail at [tech\\_support@rivaracing.com](mailto:tech_support@rivaracing.com).

We strongly recommend the use of a service manual to familiarize yourself with the various components and procedures involved with this installation. Please note that some of the original hardware removed in the disassembly process will be used in the installation process. These instructions have been written in step-by-step format and refer to illustrations. Read through instructions entirely before performing installation. Please follow these step-by-step instructions and illustrations carefully.

**\*\*\* ALLOW ENGINE TO COOL COMPLETELY BEFORE PERFORMING INSTALLATION \*\*\***

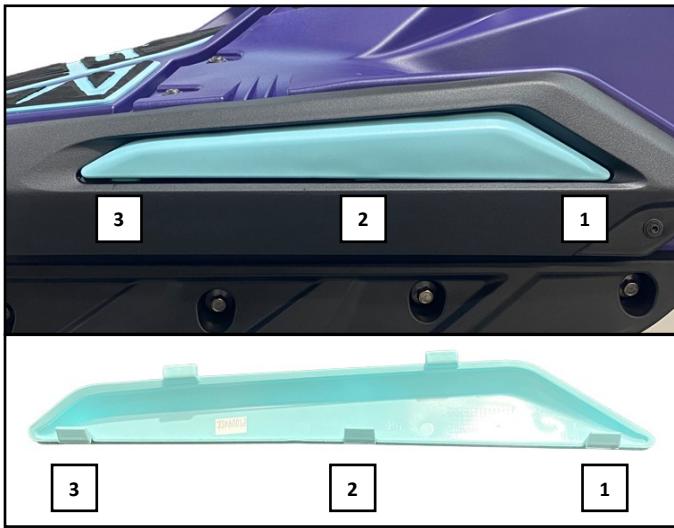
**\*\*\* NO SMOKING \*\*\* NO SMOKING \*\*\* NO SMOKING \*\*\***

**Caution: Whenever using electric or battery operated tools inside the hull be sure it is well ventilated and no fumes are present. Failure to do so could result in a fire, or explosion and serious personal injury or death.**

**This kit is not intended for use on pollution controlled vehicles. Installation on pollution controlled vehicles may constitute a violation of state or local statutes.**

## - INSTALLATION INSTRUCTIONS -

Carefully remove inserts in rear corner bumpers (3 locking tabs).



Start by prying up at forwardmost locking tab (1). Then, move middle tab (2) and finally rear tab (3). Rotate bottom edge outward to remove insert. **NOTE: Do not pry at top or attempt to remove top first.**

Remove rear corner bumpers (4 bolts - A) and set aside.



Remove rear bumper (2 nuts - B) and set aside. **TIP:** Disconnect reverse cable from reverse bucket (left side of jet pump) and lower reverse bucket by hand.

Remove bolts (10 total: 8 with inserts/2 through-bolted - A) securing center deck section to rear deck section.



Remove bolts (6 - B) securing rear deck section to hull.

Remove two rearmost bolts securing center deck section on each side.



While raising rearmost edges of center deck section, carefully remove rear deck section completely and set aside.

Remove floatation foam and set aside.

## **- INSTALLATION INSTRUCTIONS -**

Loosen clamp securing exhaust tube to waterbox. Loosen clamp securing exhaust tube to exhaust outlet and allow to slide down exhaust outlet.



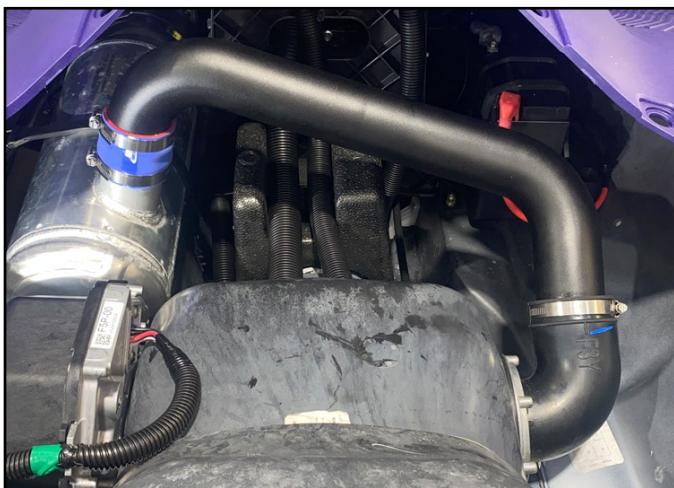
Remove exhaust baffle assembly and discard.

Thoroughly clean waterbox outlet and exhaust outlet with a non-residual cleaner.

Install one supplied coupler and two supplied clamps onto waterbox outlet.



Insert straight end of supplied exhaust tube into exhaust outlet until you feel it lock in place.



Slide coupler on waterbox outlet onto exhaust tube ensuring coupler is evenly distributed over outlet and tube. Tighten clamps enough to hold in place temporarily. **NOTE: Tube should not touch exhaust outlet.**

Verify alignment of exhaust tube and secure clamps (3). **NOTE: Do not overtighten clamps.**

Run craft on a flush hose to check for proper operation.

Check bilge for rags, tools etc.

Replace floatation foam.

Replace rear deck section in reverse order. **NOTE: Apply blue Loctite to bolts (8) securing main deck and rear deck together. Do not overtighten bolts.**

Replace rear bumper. **NOTE: Reconnect reverse cable at reverse bucket (left side).**

Replace rear corner bumpers. **NOTE: Ensure rubber grommets are in place under rear corner bumpers.**

Replace inserts *carefully!*

***Remember, the water belongs to everyone.***

***Please ride responsibly and respect the environment!***

### **Technical Support**

For answers to questions regarding installation or trouble shooting RIVA Performance Products contact:

RIVA Technical Support directly at (954) 247-0705 or by e-mail at [tech\\_support@rivaracing.com](mailto:tech_support@rivaracing.com).

### **Limited Warranty**

RIVA Free Flow Exhaust Kits carry a 1-year limited warranty to the original purchaser. They are warranted to be free of defects in materials and workmanship under normal use and service. Customer modified components will be void of warranty. This warranty is limited to defects in the primary components only. Finish and/or wear marks in or on primary components are not covered under this warranty.

RIVA Racing's liability is expressly limited to the repair or replacement of the components contained within or associated with this kit. RIVA Racing agrees to repair or at RIVA's option, replace any defective unit without charge, if product is returned to RIVA Racing freight prepaid within the warranty period. Any equipment returned which, in RIVA's opinion, has been subjected to misuse, abuse, overheating or accident shall not be covered by this warranty.

RIVA Racing shall have no liability for special, incidental or consequential damages or injury to persons or property from any cause arising from the sale, installation or use of this product.

No other warranty, express or implied, including, but not limited to the implied warranties of merchantability and fitness for a particular purpose, applies. Various states do not allow for the limitation of incidental or consequential damages and therefore the above exclusion or limitation may not apply to you.

Warranty does not include the expenses related to freight or transportation of parts or compensation for any inconvenience or loss of use while being repaired. A copy of the original invoice and a Return Authorization Number (RA#) must accompany all warranty claims.

Warranted replacement parts will be returned freight collect.